Work Orde											Page 1
Revision ID:	D3876-7 Protector - Aft	: Wall		Accept				S	Setup Star Stop		
	11/2/2010	Start Qty: 2.00 Req'd Qty: 2.00			Cust Item 1 Customer:	D:				1 1 46 11111 1	ININ 14 0 1401 1001
Approvals:	Process Pla	n:	Date / 6-1/-	O Tooling: SPC (Y/N):		ate:		F	Run Stai Sto		
Sequence ID/ Work Center ID)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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100 Waterjet		FLOW WATER JET Memo		0.00				16 IC	<u> </u>		
FLOW CNC Waterje	st		r Dwg D3876			EJ (0/11/	103		0	
110 QC Quality Control		QC2- Inspect parts off n	nachine FAI/FAIB	0.00			·		0-11->		

QC8- Inspect parts - second check

Memo

Quality Control

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W/O:			W	ORK ORDER CHANG	ES					
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Part No	•	PAR #:	Fault Cat	tegory:	_ NCR: Y	es N	o DQ	4 :	Date:	
	R	esolution:	Dispositi	on:	_ QA: N/C	Clos	sed:		Date:	
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Work Order ID 63441

Tuesday, November 02, 2010 8:22:36 AM



Page 2

Item ID:

D3876-7

Accept

Tool # Plan

Code

Setup Start



Revision ID:

Item Name:

Protector - Aft Wall

Start Date:

11/2/2010

Start Qty: 2.00

Required Date: 11/9/2010

QC:

Req'd Qty: 2.00



Date:

Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date: Date:

Tool ID

Run

Reject

Qty

Start



Sequence ID/

Work Center ID

130

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location:

PRP 63743

0.00

Memo

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Accept

Qty

Stop



Stop

Reject Insp.

Number Stamp

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W/O:			WC	ORK ORDER CHANGES					
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date (Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:			WORK ORDI	ER NON-CONFORMANC	E (NCR)				
DATE	STEP	Description of NC Section A		Corrective Action Section B	Ciam 9	Verification		Approval	Approval
			Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	С	Chief Eng	QC Inspector
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Picklist Print

Tuesday, November 02, 2010 8:22:40 AM

Work Order ID: 63441

Parent Item: D3876-7

start Date: 11/2/2010

Required Date: 11/9/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A 09-01-14 new issue DD verifyed by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,027.303		5.242105			
											1B10-1	1-2	

GE PLASTICS LEXAN SHEET

 Location
 Loc Qty
 Loc Code

 MAT
 1027.3038

115261 1027.3038

115261



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DART AEROSPACE LTD	Work Order:	434/41
Description: Protector – Aft Wall	Part Number:	D3876-7
Inspection Dwg: D3876 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.63	+/-0.030	1.63	م		TBUI	
8.50	+/-0.030	8.50	7		Т	
15.37	+/-0.030	15.37	≥		7	
17.00	+/-0.030	17.00	>		T	<u>, </u>
0.27	+/-0.030	.257	¥		4	
1.90	+/-0.030	1,90	×		7	
18.24	+/-0.030	18.74	7		7	
19.87	+/-0.030	19.87	8		7	
20.14	+/-0.030	20.125	8		7	
0.125	+/-0.010	.138	چ		V BOI	
<u>C</u>			<u> </u>			

Measured by:	R	Audited by:	Prototype Approval:	N/A
Date:	10-11-2	Date: 10/11/02	Date:	N/A

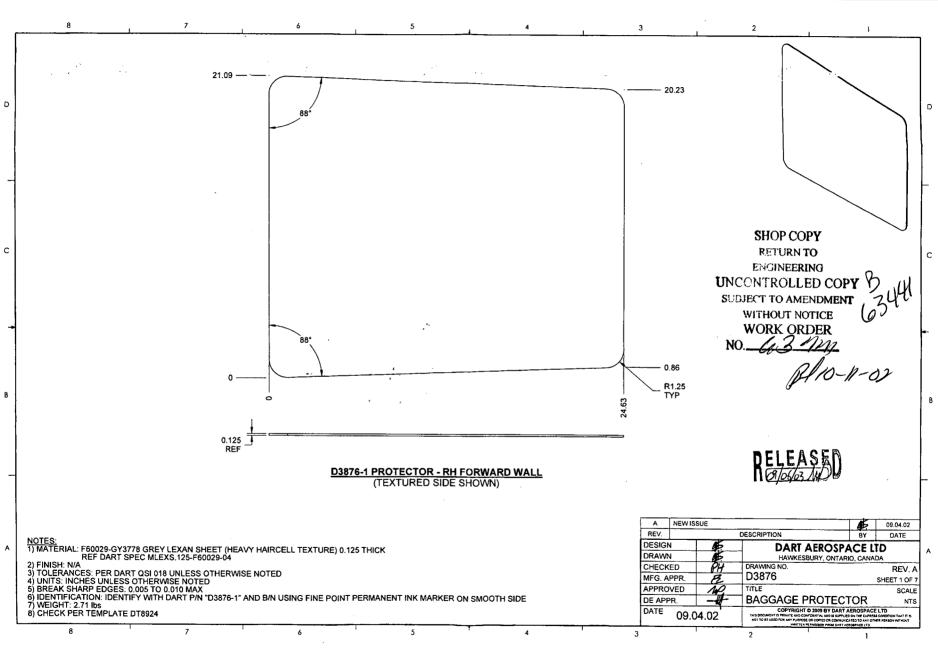
Rev	Date	Change	Revised by	Approved
Α	09.06.22	New Issue	KJ 94	1
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Dart Aerospace	Ltd
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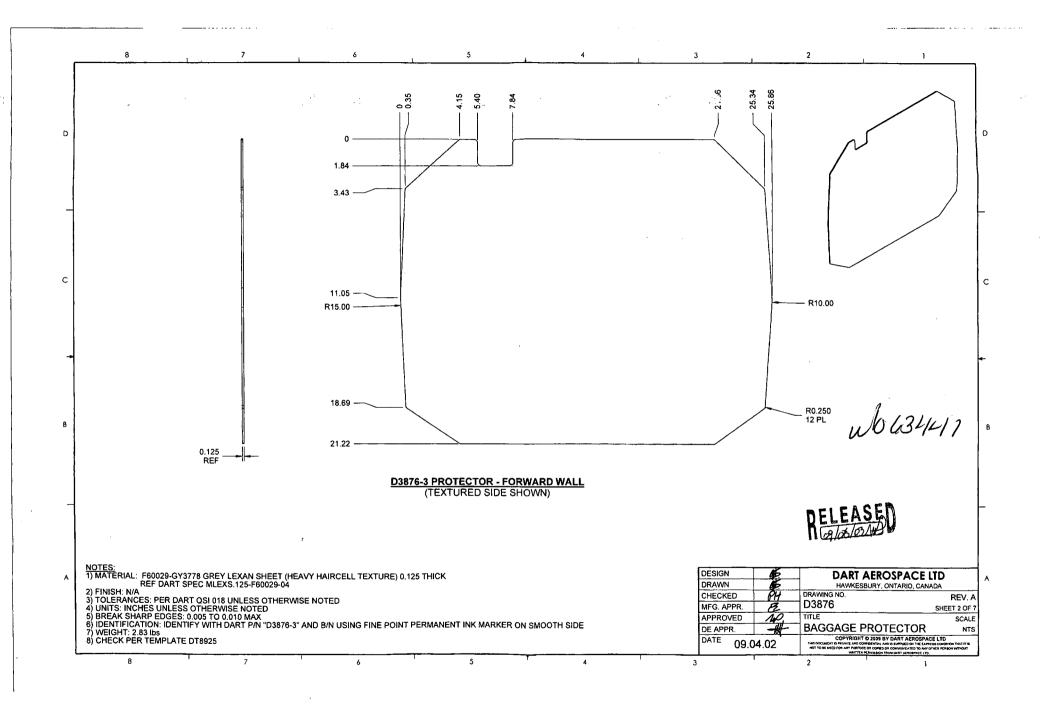
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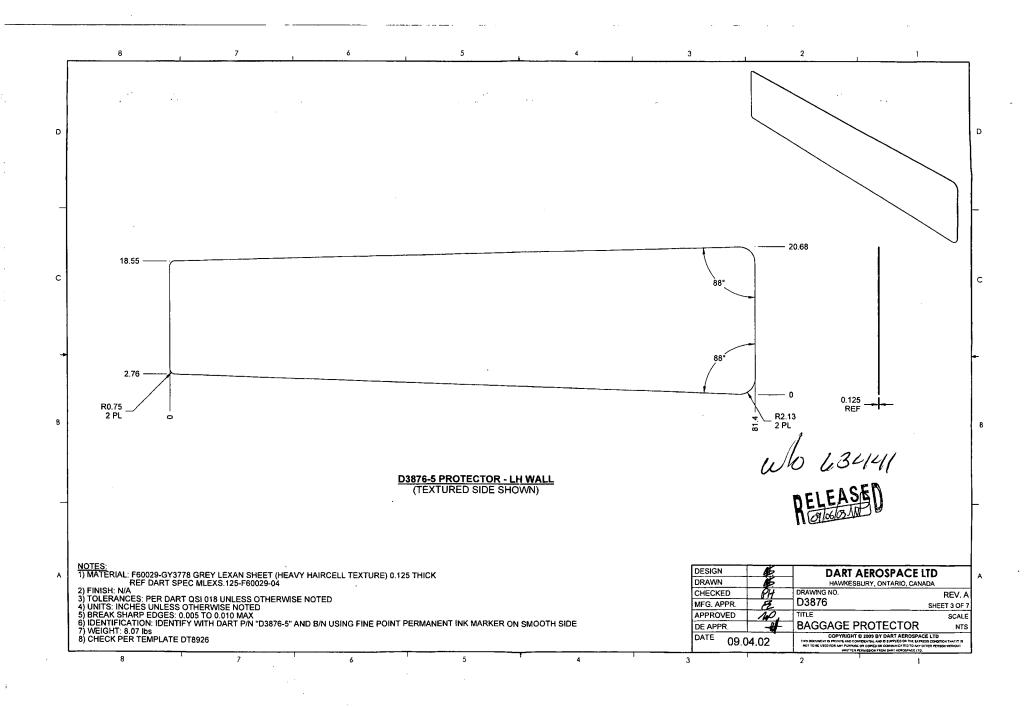
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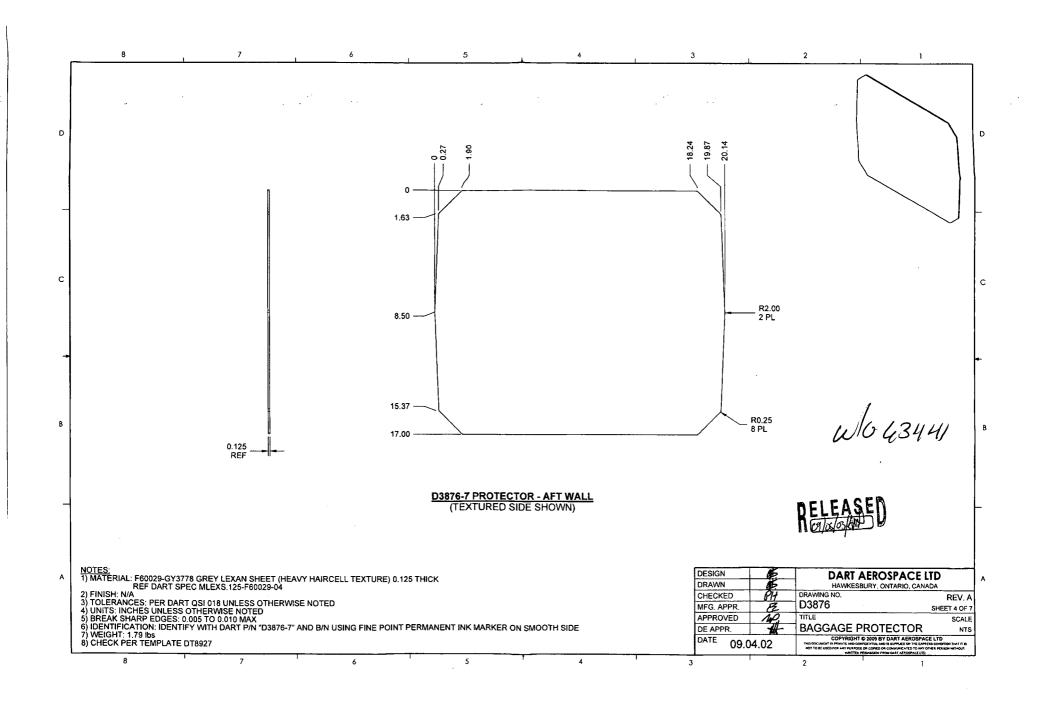
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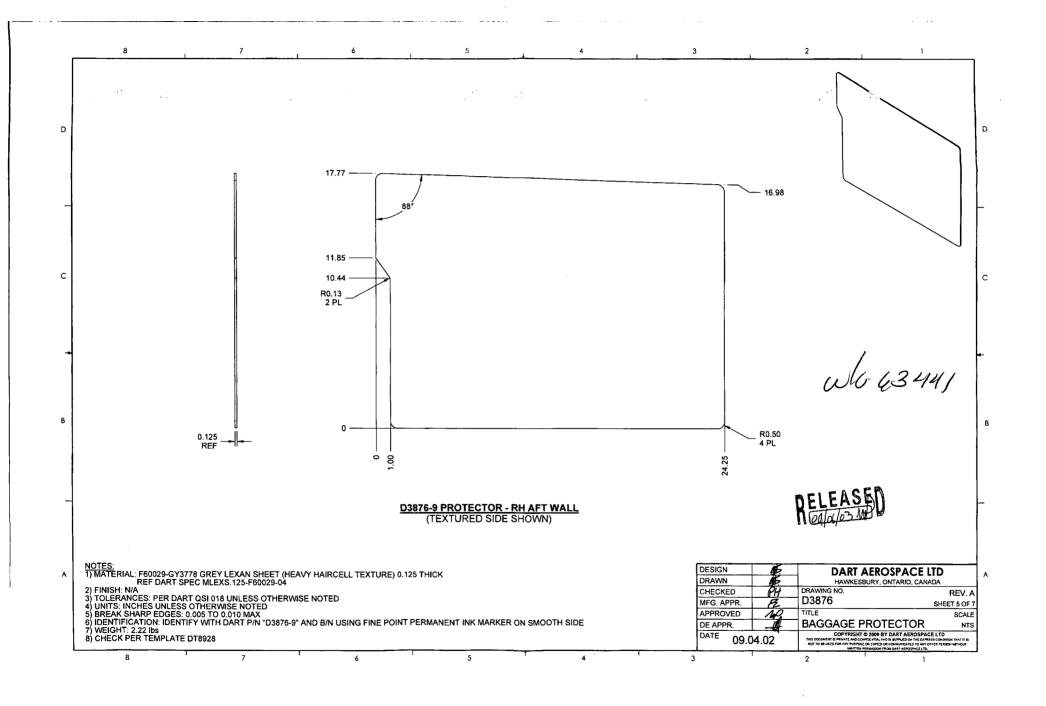
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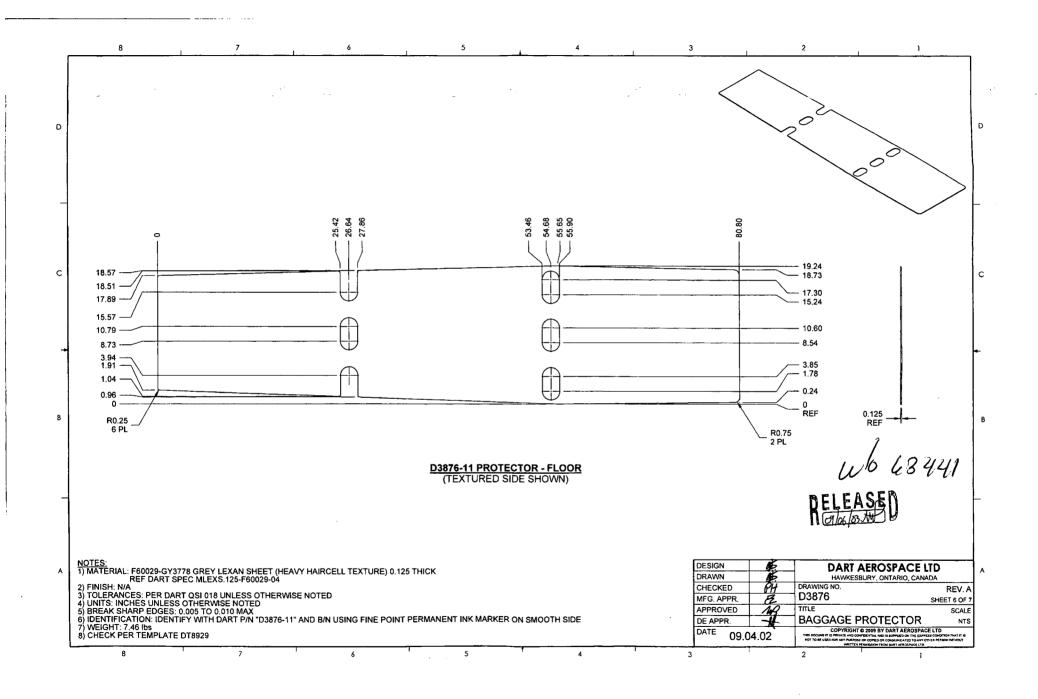
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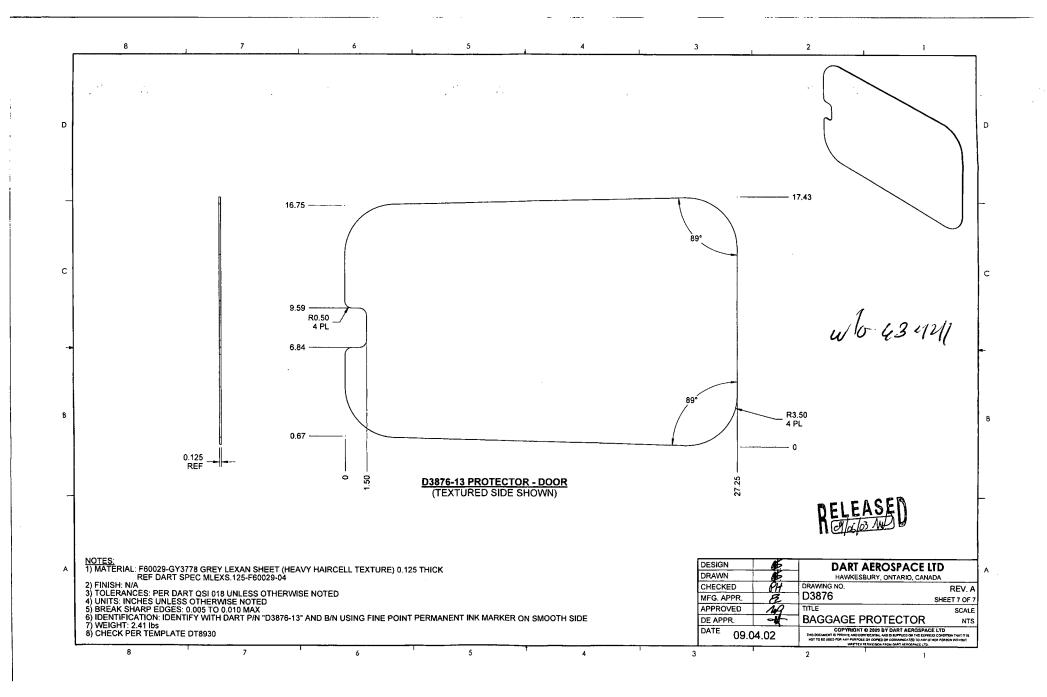
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